

# INSTALLATION of **Exapta<sup>®</sup>s weight bracket** on wings of 3-section JD 1890 drills

- 1) Remove both front bolts and upper rear bolt (KEEP lower rear for now—see photo).
- 2) Slide bracket on, and install the upper front bolts (supplied—*do NOT use long bolts like what OEM uses; shorter ones are far less likely to break*) with heads on the outside. Note: If your drill has a 1/4" gap between the flanges of our bracket and the frame tube, you need the spacer plate to take up this gap. DANGER: Do NOT install without spacer plate if you have this gap.
- 3) Remove lower rear bolt, and drop bracket into position.
- 4) Install remaining bolts, and torque.



Spacer plate installed on RH side. Not all drills need this (depends on tube dimensions that JD used).

