

INSTALLATION
of
Exapta[®]s UniForce[™]
hydraulic downforce system
for **tow-between carts: JD 1900 & 1910**

1) It's extremely challenging to stuff two more large hoses thru the tongue, so keep the UniForce hoses on top of the tongue, and zip-tie them into place. Where the hoses go outside the sheet metal, use the clamps (included) to secure them. Farther rearward, secure the hoses to the cart frame where the OEM hoses are routed.

2A) At the back of the cart, if it has holes that the quick-couplers are mounted into, drill out two of the extra holes to accommodate the 3/4" hoses' quick couplers (See top photo below).

2B) If it instead uses clamps to hold the quick couplers, contact us for one of these. See bottom photo below.



(above: not shown) Install protective hose-wraps to L of clamps to protect against stalk abrasion.

