

INSTALLATION & ADJUSTMENT  
of  
**Exapta's DuraLok™ firming wheel**  
on JD 50/60/90 drills

Bolt head side of hub needs to face away from the firming wheel arm.

**Assembly order**

1. 5/8 bolt
2. Slide Duralok wheel (with bolts on hub facing away from mounting arm) on to 5/8 bolt followed by.
3. (For Pro series only) additional spacer required from JD p/n N219448
4. 1-JD wide spacer
5. 2- JD narrow spacers
6. Firming arm
7. Lock nut

