of

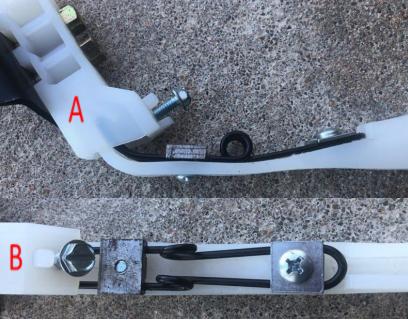
Exapta's K.608 Mojo Wire for grain drills Keetons

Assembly for 2-piece drill Keetons w/ replaceable tails (not for older single-piece drill Keetons).

- 1. Position Mojo wire on the Keeton. You must use the modified (shaved) drill Keeton from Exapta or S.I., or make the modifications needed to accept the K608 Mojo wire.
- 2. Place the thicker of the 2 steel tabs over Mojo wire with the wire cradled in the slots of steel tab. Position steel tab above the torsion loops and below the curved neck of the Keeton centered over the predrilled hole in the Keeton. Secure steel tab with screw from the bottom through the Keeton into the threads of steel tab. (see photo A)
- Position the thinner steel tab below the torsion loop directly over the pre-drilled pilot hole and secure it with a screw from the top down. (see photo B)
- 4. Liquid line. If using liquid feature secure liquid line to torsion loop with a zip tie (photo D) and also to the upper hole of the plastic receiver for Keeton tethering it loosely to the receiver bracket with the zip tie (photo E). Press the tubing into the groove on the back or top of the Keeton tail. Drill another hole in the Keeton tail where the black dot is located (photo C) to secure the liquid line with another zip tie. Black tubing is preferred over the cheaper thinner colored tubing. Note: The liquid feature can only be utilized on Full

length drill Keeton in conjunction with Exapta's closing system on Case P500/NH2080 that offsets the closing wheel. OEM and other aftermarket closing wheels run directly over the row and interfere with the Keeton.

5. Insert tail into plastic receiver, making sure the 'thumb' is above







the tensioning screw as you tighten. Tighten tensioning screw until all the free play or rattle is gone then back it off 1 round. Tensioning screw should not be digging into the Keeton unless more tension is needed after field use.



