of

Exapta's DuraLok™ firming wheel

on JD 50/60/90 drills

Bolt head side of hub needs to face away from the firming wheel arm.

Assembly order

- 1. 5/8 bolt
- 2. Slide Duralok wheel (with bolts on hub facing away from mounting arm) on to 5/8 bolt followed by.
- 3. 1-JD wide spacer
- 4. 2- JD narrow spacers
- 5. Firming arm
- 6. Lock nut

