External routing of liquid tubing for Universal or Scraper-Mount Keeton brackets:

If using a reinforcement screw* in bracket (see photo A) and Exapta's holster for the liquid tubing: (if not using these items, see opposite side)

1) Install plastic tubing onto barbed fittings of Keeton dual-tube tail—warming the tubing slightly helps. Even if you are using only a single ¹/₄" tube for liquids, install a 3-ft piece of 'dummy' tubing onto the other barbed fitting. In our photos, the red tubing is the dummy.

2) Install Mojo Wire per those instructions. *Don't route tubing thru upper plastic Mojo block on Keeton tail.* Route tubing *behind* Univ or Scraper-Mount bracket, rather than inside it, and thru the holes in Exapta's holster (see Photo B). Use 'pipe & joint compound' on threads of tensioning screw, or it will not stay tight!

3) Use electrical tape to fasten the two strands of tubing together, *but only in the places shown*. See Photo C. Important: tubing should be secured or constrained in these locations but not any additional spots. *Tubing should slide freely up & down in holster as tail is flexed to the max.* (No tethering to upper Mojo block / hose clamp; see Photos B & C.)

*All brackets shipped by Exapta now have this screw included.

extra screv

or bolt her





Mojo Wire is a trademark of Exapta Solutions. "Keeton" is a registered trademark of Precision Planting. Copyright 2015 Exapta Solutions Inc. Instr. revised 27 Nov 2015.

TCONTENTS: 8 FL OZ (237 ML)

If <u>not</u> using a reinforcement screw in bracket (Photo A, opposite side) & Exapta's holster for the liquid tubing:

1) Install plastic tubing onto barbed fittings of Keeton dualtube tail—warming the tubing slightly helps. Even if you are using only a single $\frac{1}{4}$ " tube for liquids, install a 3-ft piece of 'dummy' tubing onto the other barbed fitting.

2) Install Mojo Wire per those instructions. *Don't route tubing thru the upper plastic Mojo block on Keeton tail.* Route tubing *behind* Univ or Scraper-Mount bracket, rather than inside it.

3) Use zip-tie to keep tubing away from blades (see Photos D & E)—Keep zip-tie loose!

Use electrical tape to fasten the two strands of tubing together, but only in the places shown (~ 1" above the *lower* Mojo block, and not again until several inches above the Keeton bracket). *See Photo E.* Important: tubing should be secured or constrained in approximately these locations but not any additional spots. Tubing should slide freely up & down inside zip-tie as tail is flexed to the max. (No tethering to upper Mojo block / hose clamp; see photos.) This method has been working flawlessly.

Note: The pieces of clear, oversize tubing alongside tension screw in photos are for protecting the 1/4" line from abrading on screw threads (we're not sure if this is necessary or not have never tried running without); they aren't being used as connectors. (Don't use those pieces for connectors unless you want leaks; instead, use a good auto-lock union connector, such as a Mur-lok.) Also, the photos happen to show the crappy, thin-wall red & blue tubing; we suggest using the thick-wall black tubing instead for the tube(s) actually conducting liquid (dummy tube can use the red or blue).

